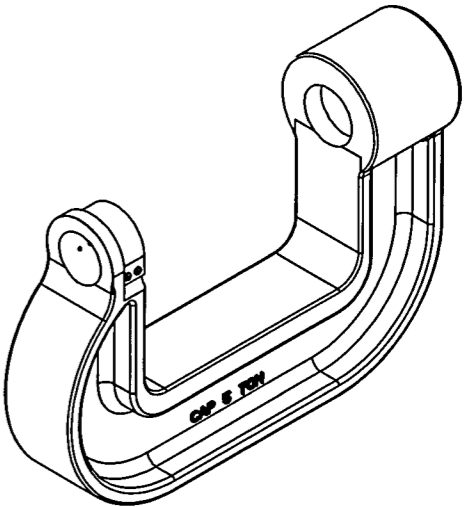
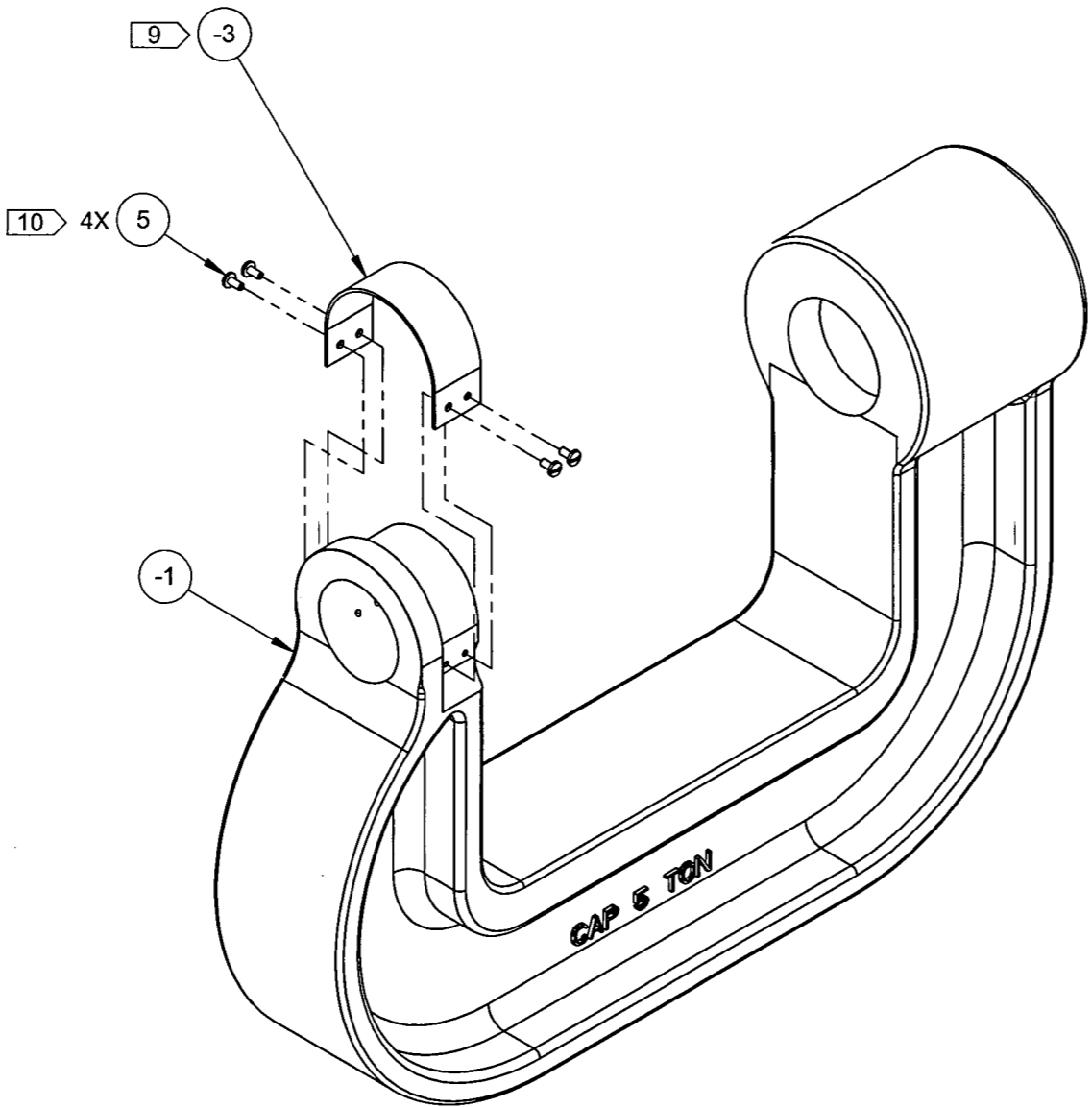


ITEM #	QTY	PART #	DESCRIPTION	PG
-1	1	RBW6205G25031-3G-1	CLAMP	2
-3	1	RBW6205G25031-3G-3	PROTECTION	3
5	4	MCMaster-CARR 91793A076	#2-56 x 3/16" BINDING HEAD SCREW	-

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
1	RELEASED FOR PRODUCTION		16/05/2017	DPD	JAG
B	UPDATED -1 CLAMP GEOMETRY PER PHOTOS, REMOVED NOTE 3 ADHESIVE, ADDED THREADLOCKER TO ITEM 5	17-701	10/10/2017	SAC	WM

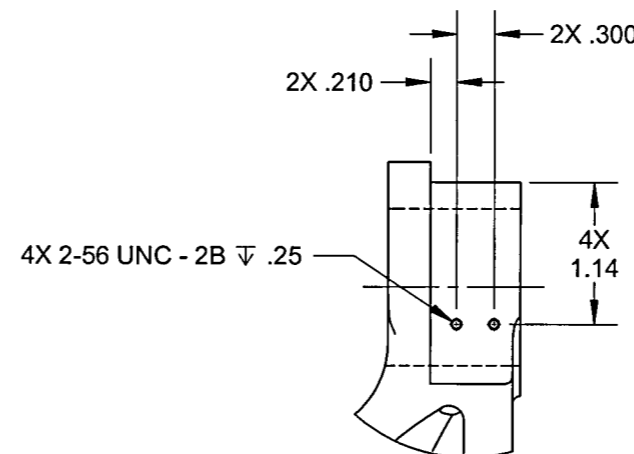
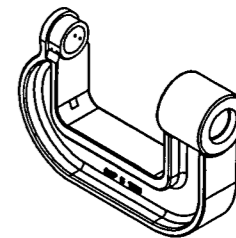
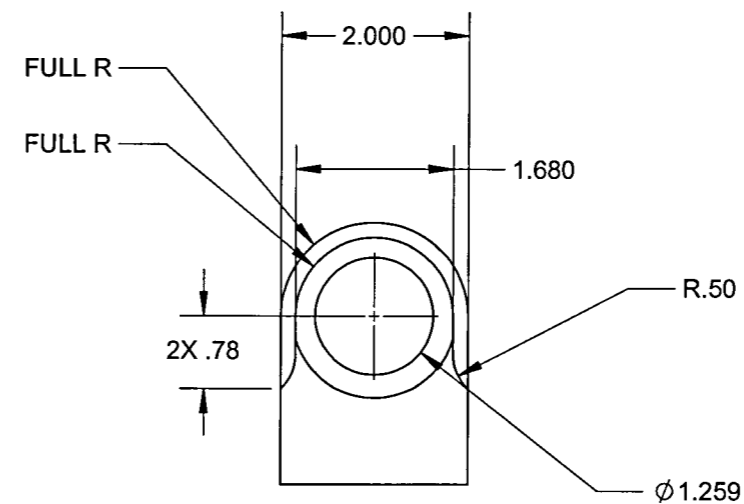
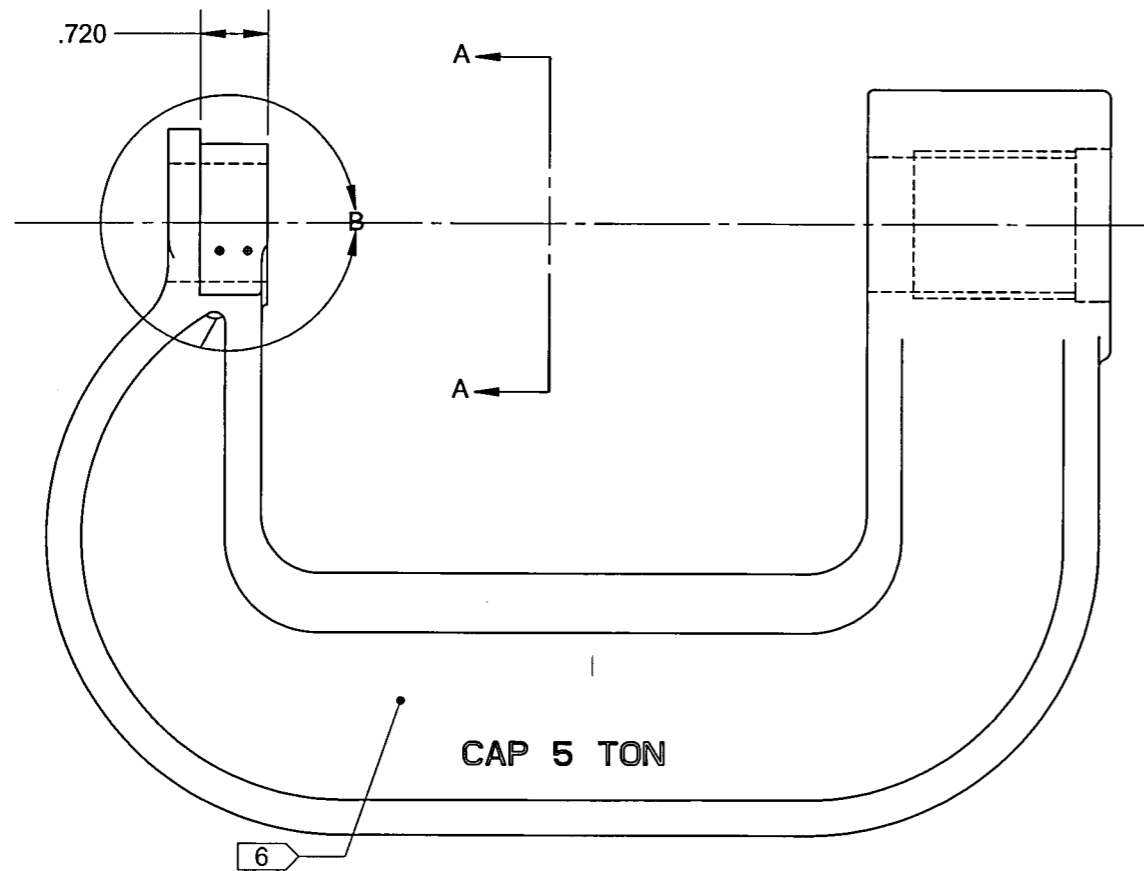


RBW6205G25031-3G CLAMP ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A
 - 7) REF. AGUSTA T/N: 3G6205G25031
 - 8) PART OF KIT: RBW6205G21631-3G
 - 9) DRILL $\phi .09$ " HOLES IN -3 AT ASSEMBLY AND STRETCH TIGHT
 - 10) APPLY LOCTITE 222 THREADLOCKER TO THREADS


DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE CLAMP ASSY			
DWG NO. RBW6205G25031-3G			REV B
DESIGN BY:	DPD 16/05/2017	.XXX $\pm .005$	FRACTIONS $\pm 1/8$
DRAWN BY:	SAC 10/18/2017	.XX $\pm .01$	ANGLES $\pm 5^\circ$
CHECKED:	VM 10/18/2017	.X $\pm .1$	SURFACES = 125
MFG. APPR:	DP 10/18/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 10/26/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	18/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	SHEET 1 OF 3
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8 7 6 5 4 3 2 1

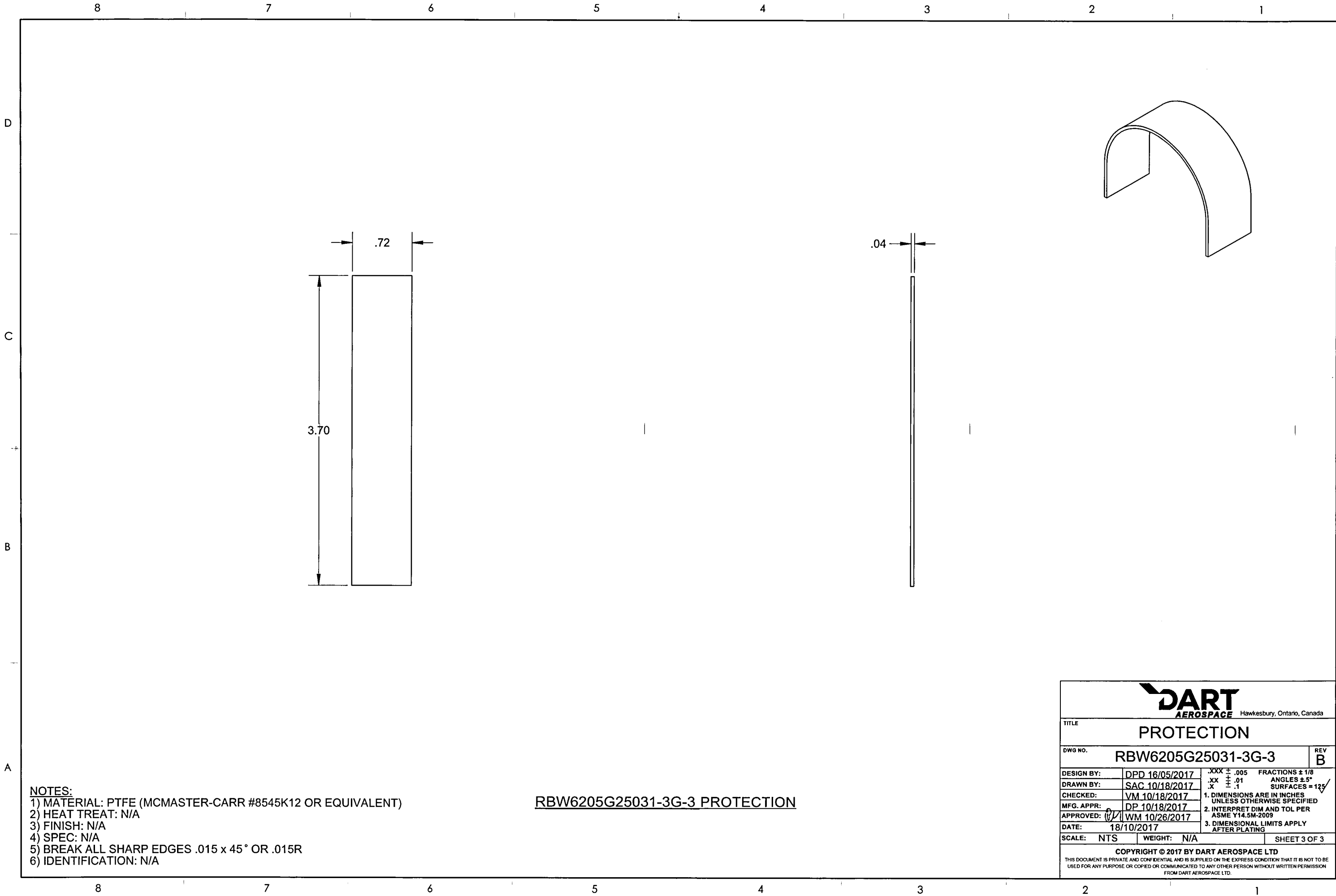


- NOTES:
- 1) MATERIAL: ENERPAC A-205, MODIFIED
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: INK STAMP "RBW6205G25031-3G" AND S/N

RBW6205G25031-3G-1 CLAMP ASSY

 Hawkesbury, Ontario, Canada			
TITLE CLAMP ASSY			
DWG NO. RBW6205G25031-3G-1			REV B
DESIGN BY:	DPD 16/05/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 10/18/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	VM 10/18/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 10/18/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 10/26/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	18/10/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 2 OF 3	
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8 7 6 5 4 3 2 1



NOTES:
1) MATERIAL: PTFE (MCMaster-CARR #8545K12 OR EQUIVALENT)
2) HEAT TREAT: N/A
3) FINISH: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A

RBW6205G25031-3G-3 PROTECTION

<div><div><div></div><div><div>DART</div><div>AEROSPACE</div></div><div>Hawkesbury, Ontario, Canada</div></div></div>			
TITLE PROTECTION			
DWG NO. RBW6205G25031-3G-3			REV B
DESIGN BY:	DPD 16/05/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 10/18/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	VM 10/18/2017	.X ± .1	SURFACES = 125 ✓
MFG. APPR:	DP 10/18/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED:	WM 10/26/2017		
DATE:	18/10/2017		
SCALE:	NTS	WEIGHT:	N/A
		SHEET 3 OF 3	
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